

## Silopren™ LSR 7040

### Product Description

Silopren LSR 7040 liquid silicone rubber is a two-component, high-transparency, low-hardness, low-viscosity, fast-cure speed and ultra clear liquid silicone rubber (LSR). Providing good optical clarity, Silopren LSR 7040 liquid silicone rubber combines typical LSR properties, such as high temperature stability and flowability, with excellent UV and blue light stability. As a result, molded lenses produced using this material can exhibit excellent durability and maintain optical clarity, even if exposed to high temperatures or UV light. Due to its high flowability, Silopren LSR 7040 liquid silicone rubber can help enable excellence in manufacturing complex and micro-structure optical lenses, even in large quantities, utilizing the injection and compression molding processes.

### Key Features and Typical Benefits

#### Optical Clarity

- 94% transmission
- <1% haze
- Abbe number of approximately 50
- Strong color stability

#### Durability

- High temperature resistance even above 150 °C
- UV light resistance
- Micro-crack resistance
- Equivalent to UL 94 HB

#### Design Freedom

- High flowability helps enable complex and micro-structure design
- Enhanced options for part integration
- Reduced weight in design
- Colorability due to optical clarity

#### Productivity

- Excellent processability for injection/compression molding
- Material waste may be minimized in the coldrunner-based LSR injection process

### Typical Physical Properties

|   | A Component     | B Component     |
|---|-----------------|-----------------|
| Appearance  | Optical Clarity | Optical Clarity |
| Viscosity in Pa·s at 23 °C (D=10/s)   | 65              | 17              |
| Mix ratio by weight   | 1:1             |                 |
| Viscosity (mixed) at 23 °C Pa·s   | 33              |                 |
| Pot Life (23°C)   | 48 h            |                 |
| Tokimeck Type B8U No.7*10rpm*5min.The typical pot-life of the mixture of the two components (closed vessel) at 23 °C is two days. Increased temperatures reduce the pot-life.<br>Typical Cured Properties (Press cure 15 min at 130 °C) |                 |                 |

|                      |            |                   |       |
|----------------------|------------|-------------------|-------|
| Basic                | JIS K 6249 | g/cm <sup>3</sup> | 1.02  |
| Density              | JIS K 6249 |                   | 40    |
| Shore A hardness     | JIS K 6249 | N/mm <sup>2</sup> | 4.4   |
| Tensile strength     | JIS K 6249 | %                 | 330   |
| Elongation at break  | JIS K 6249 | N/mm              | 6.2   |
| Tear strength        |            |                   |       |
| Optical              |            |                   |       |
| Transmittance (2mm)  | 400mm      |                   | 93    |
|                      | 700mm      | %                 | 94    |
| Refractive Index     |            | 25<br>(n)<br>D    | 1.41  |
| Haze                 | D 1003     | %                 | <1    |
| Thermal              |            |                   |       |
| CTE linear (40-90°C) |            | ppm/°C            | 320   |
| Linear Shrinkage     | JIS K 6249 | %                 | 2.3   |
| Others               |            |                   |       |
| Water Absorption     | D 570      | %                 | < 0.1 |
| Curing Data          | 10'@ 110°C | T60 [min]         | 1.0   |

Typical properties are average data and are not to be used as or to develop product specifications.

### Potential Applications

- Ear bud and other transparent parts for a headset or earphones
- Transparent decorations for consumer electronics
- Tune-able light guides
- Other transparent articles

### Processing Recommendations

Ready-to-use mixtures (of the components A and B) are fed directly to the injection-molding machine from the original containers by means of a metering and mixing unit. The mixture, consisting of the two components in the ratio 1:1, is injected into the heated mold. Because of the low viscosity, the injection speed and injection pressure need to be carefully adjusted so that the injection time can be decreased. At mold temperatures of 110 - 150 °C, the addition-crosslinking silicone rubber cures free of dissociation products within a few seconds. Excellent flowability and easy de-molding can help enable fully automated production of large numbers of articles in shorter total cycle times.

### Packaging

Silopren LSR 7040 liquid silicone rubber is available in a pail kit (18kg of A and B part - each).

### Patent Status

Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute the permission, inducement, or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

### Product Safety, Handling and Storage

Customers should review the latest Safety Data Sheet (SDS) and label for product safety information, safe handling instructions, personal protective equipment, if necessary, emergency service contact information, and any special

storage conditions required for safety. Momentive Performance Materials (MPM) maintains an around-the-clock emergency service for its products. SDS are available at [www.momentive.com](http://www.momentive.com) or, upon request, from any MPM representative. For product storage and handling procedures to maintain the product quality within our stated specifications, please review Certificates of Analysis, which are available in the Order Center. Use of other materials in conjunction with MPM products (for example, primers) may require additional precautions. Please review and follow the safety information provided by the manufacturer of such other materials.

**Limitations**

Customers must evaluate Momentive Performance Materials products and make their own determination as to fitness of use in their particular application(s).

**Contact Information**

Email

[commercial.services@momentive.com](mailto:commercial.services@momentive.com)

**Telephone**

**Americas**

+1 800 295 2392  
Toll free\*  
+704 805 6946  
Direct Number

\*All American countries

**Latin America**

**Brazil**  
+55 11 4534 9650  
Direct Number

**Mexico**  
+52 55 2169 7670  
Direct Number

**EMEAI- Europe, Middle East, Africa & India**

**Europe**  
+390510924300  
Direct number

**India, Middle East & Africa**  
+ 91 44 71212207  
Direct number\*

\*All Middle Eastern countries, Africa, India, Pakistan, Bangladesh, Sri Lanka.

**ASIA PACIFIC**

**China**  
800 820 0202  
Toll free  
+86 21 3860 4892  
Direct number

**Japan**  
+81 3 5544 3111  
Direct number

**Korea**  
+82 2 6201 4600  
Direct number

**South East Asia, Australia & New Zealand**  
+60 3 9206 1543  
Direct number\*

\*South East Asia countries (Malaysia, Singapore, Thailand, Indonesia, Vietnam, Philippines, Cambodia, Myanmar / other countries located in Pacific region).

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260 Hudson River Road Waterford,  
NY 12188 USA  
[momentive.com](http://momentive.com)

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